

## **Lift Gearbox Filtration**

At MSS, we specialize in extending fluid and component life through filtration.

## **Problem**

A large ski resort was experiencing a few lift gearbox failures per year. These failures came without warning and led to unneeded down time, component costs, and new oil costs.

## **Solution**

- The resort began installing Pall UR319 filter housings fitted with differential pressure gauges and 10um filters on every new or rebuilt gearbox.

- Differential pressure gauge checks were added to the daily lift routes to alert the crew of gearbox issues before they reach critical failure.

- Oil changes were switched from 2-year intervals to condition-based changes.









## <u>Results</u>

- Regular checks of the differential pressure gauges have allowed the lift crew to catch issues far before the gearbox reaches critical failure.

- No filtered gearbox has failed since the first filter housings were installed 6 years ago.

- Oil Life was extended from 2-years to 4-years

- A full return on investment in fluid cost alone was realized after the first year.

- The resort saw one year between filter changes on new gearboxes.
- Off-site oil analysis has shown the filtered gearbox oil to be cleaner after one year of use than than the oil was at install.

Mining Support Services, LLC Salt Lake City, UT 84119



Contact us today

Phone: 775-778-5454 205-388-0722 Email: psmith.mss@gmail.com miningfilters@gmail.com